



Service Manual

Model: GWH18KG-K3DNA6G/I
(Refrigerant R410A)

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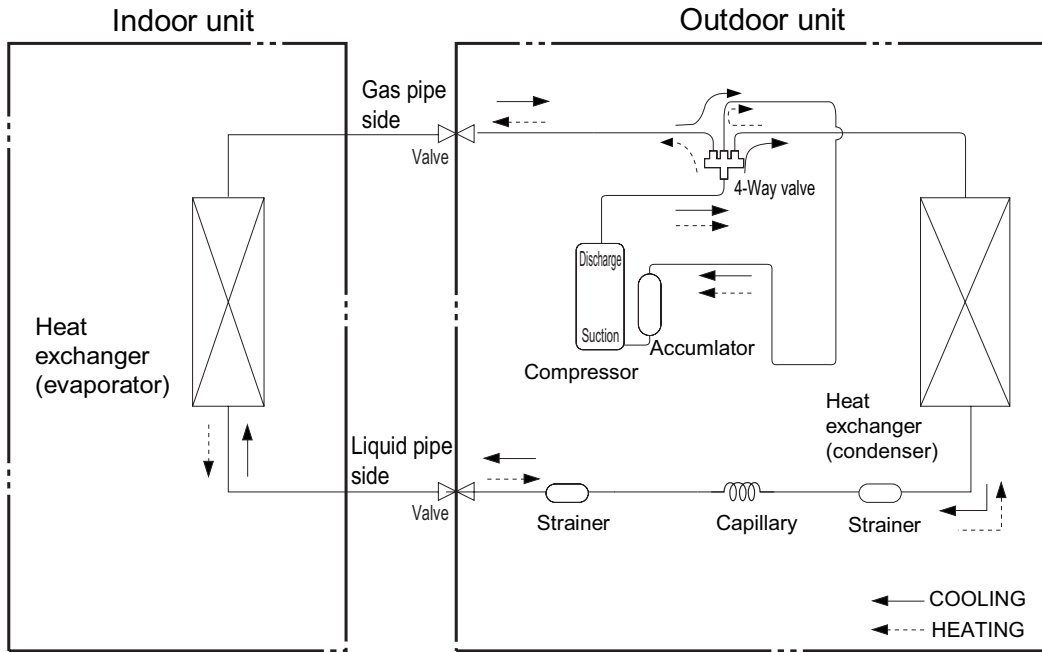
2. Specifications

2.1 Specification Sheet

Model		GWH18KG-K3DNA6G/I
Product Code		CB146N36000
Rated Voltage	V~	220-240
Rated Frequency	Hz	50
Phases		1
Power Supply Mode		Outdoor
Cooling Capacity(Min~Max)	W	5275(1200~6200)
Heating Capacity(Min~Max)	W	5570(1100~6000)
Cooling Power Input(Min~Max)	W	1675(380~2450)
Heating Power Input(Min~Max)	W	1750(350~2600)
Air Flow Volume (SH/H/M/L)	m ³ /h	800/680/560/460/-
Dehumidifying Volume	L/h	1.8
Fan Type		Cross-flow
Fan Diameter-height	mm	Φ98X650
Fan Motor Speed (SH/H/M/L) Cool	rpm	1350/1100/950/800
Fan Motor Speed (SH/H/M/L) Heat	rpm	1400/1200/1050/900
Fan Motor Power Output	W	20
Fan Motor Running Current	A	0.31
Fan Motor Capacitor	μF	1.5
Evaporator Material		Aluminum Fin-copper Tube
Evaporator Pipe Diameter	mm	Φ7
Evaporator Number of Rows		2
Evaporator Fin Pitch	mm	1.4
Evaporator Length(L)XHeight(H)XWidth(W)	mm	657X25.4X304.8
Motor Model		MP28VB
Overload Protector		/
Motor Full Load Amp(FLA)	A	3.15
Sound Pressure Level (SH/H/M/L)	dB (A)	49/44/40/35
Sound Power Level (SH/H/M/L)	dB (A)	60/55/51/46
Outline Dimension (WXHXD)	mm	867X305X215
Package Carton Dimension (LXWXH)	mm	945X380X295
Package Dimension (LXWXH)	mm	948X383X310
Net Weight	kg	12
Gross Weight	kg	15
Liquid pipe	mm	Φ6
Gas Pipe(to indoor unit)	mm	Φ12
Note: The connection pipe applies metric diameter.		

The above data is subject to change without notice; please refer to the nameplate of the unit.

4. Refrigerant System Diagram

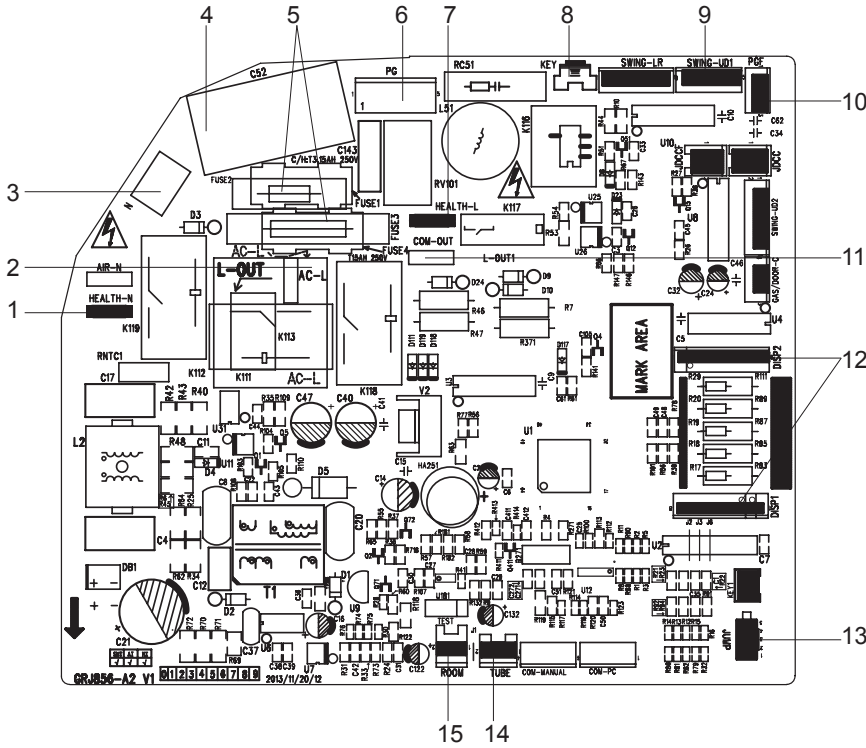


Connection pipe specification:
 Liquid pipe: 1/4" (6mm)
 Gas pipe: 1/2" (12mm)

5.2 PCB Printed Diagram

Indoor Unit

- Top view



Press this button to turn on the unit. Press this button again to turn off the unit.

2. - Button

Press this button to decrease set temperature. Holding it down above 2 seconds rapidly decreases set temperature. In AUTO mode, set temperature is not adjustable.

3. + Button

Press this button to increase set temperature. Holding it down above 2 seconds rapidly increases set temperature. In AUTO mode, set temperature is not adjustable.

4. MODE Button

Each time you press this button, a mode is selected in a sequence that goes from AUTO, COOL, DRY, FAN, and HEAT*, as the following:




AUTO ► COOL ► DRY ► FAN ► HEAT*



*Note: Only for models with heating function.

After energization, AUTO mode is defaulted. In AUTO mode, the set temperature will not be displayed on the LCD, and the unit will automatically select the suitable operation mode in accordance with the room temperature to make indoor room comfortable. (As for cooling only unit, it won't have any action when it receives the signal of heating operation.)

5. FAN Button

This button is used for setting Fan Speed in the sequence that goes from AUTO, ,  to , then back to Auto.













6. SWING Button

Press this button to set up & down swing angle, which circularly changes as below:







This remote controller is universal. If any command ,  or  is sent out, the unit will carry out the command as 

 indicates the guide louver swings as:         

7. I FEEL Button

Press this button to turn on I FEEL function. The unit automatically adjust temperature according to the sensed temperature. Press this button again to cancel I FEEL function.

8. / Button

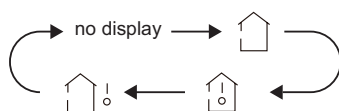
Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "" and "". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD display "". Press this button again to repeat the operation above. (This function is applicable to partial of models)

9. SLEEP Button

Press this button to go into the SLEEP operation mode. Press it again to cancel this function. This function is available in COOL, HEAT (Only for models with heating function) mode to maintain the most comfortable temperature for you.

10. TEMP Button


Press this button can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. Temperature is set circularly by remote controller as below:



When selecting "  " by remote controller or no display, temperature indicator on indoor unit displays set temperature.

When selecting "  " by remote controller, temperature indicator on indoor unit displays indoor ambient temperature.


When selecting "  " by remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

Outdoor ambient temperature display may can't be selected for some models. When indoor unit receives "  " signal, it displays indoor set temperature.



Only for the model whose indoor unit has dual-8 display.

11. TIMER-ON Button

Press this button to initiate the auto-ON timer. To cancel the auto-timer program, simply press this button again.

After press of this button,  disappears and "ON" blinks. 00:00 is displayed for ON time setting. Within 5 seconds, press + or - button to adjust the time value. Every press of either button changes the time setting by 1 minute. Holding down either button rapidly changes the time setting by 1 minute and then 10 minutes. Within 5 Seconds after setting, press TIMER ON button to confirm.

12. CLOCK Button

Press CLOCK button, blinking.  Within 5 seconds, pressing + or - button adjusts the present time. Holding down either button above 2 seconds increases or decreases the time by 1 minute every 0.5 second and then by 10 minutes every 0.5 second. During blinking after setting, press CLOCK button again to confirm the setting, and  then will be constantly displayed.



13. TIMER-OFF Button

Press this button to initiate the auto-off timer. To cancel the auto-timer program, simply press the button again. TIMER OFF setting is the same as TIMER ON.

14. TURBO Button

Press this button to activate / deactivate the Turbo function which enables the unit to reach the preset temperature in the shortest time. In COOL mode, the unit will blow strong cooling air at super high fan speed. In HEAT mode, the unit will blow strong heating air at super high fan speed.

15. LIGHT Button



Press LIGHT button to turn on the display's light and press this button again to turn off the display's light. If the light is turned on,  is displayed. If the light is turned off,  disappears.

16. X-FAN Button

Pressing X-FAN button in COOL or DRY mode, the icon  is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit.

After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

Combination of "+" and "-" buttons: About lock

Press "+" and "-" buttons simultaneously to lock or unlock the keypad. If the remote controller is locked,  is displayed. In this case, pressing any button,  blinks three times.


Combination of "MODE" and "-" buttons: About switch between Fahrenheit and centigrade

At unit OFF, press "MODE" and "-" buttons simultaneously to switch between °C and °F.

Combination of "TEMP" and "CLOCK" buttons: About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function. Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

Combination of "TEMP" and "CLOCK" buttons: About 8°C Heating Function

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function Nixie tube on the remote controller displays " " and a selected temperature of "8°C". (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

About Back-lighting Function

The unit lights for 4s when energizing for the first time, and 3s for later press.

About HEALTH function (COLD PLASMA)

Turn on the unit, start up the fan (Breezing and X-FAN are excluded) and press HEALTH button on remote controller to start health function (If there is not HEALTH button on remote controller, the unit defaults health function ON.)

Operation guide

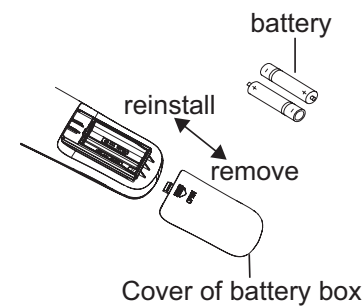
1. After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
2. Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press "+" or "-" button to set your required temperature. (Temperature can't be adjusted under auto mode).
4. Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
5. Press "SWING" button to select fan blowing angle.

Replacement of Batteries in Remote Controller

1. Press the back side of remote controller marked with "OPEN" as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.



6.2 Brief Description of Modes and Functions

Indoor Part

Temperature Parameter

- ◆ Room setting temperature (T_{preset})
- ◆ Room ambient temperature (T_{amb.}) (temperature sensor :15K, partial pressure resistance:15K)
- ◆ Surface temperature of copper pipe for indoor heat exchanger (T_{indoor tube}) (temperature sensor: 20K, partial pressure resistance: 20K)

1. Basic Functions of System

(1) Cooling Mode

- ① In this mode, indoor fan and swing will operate according to the setting status. The temperature setting range is 16~30°C.
- ② When the unit stop operation due to malfunction of outdoor unit or protection, indoor unit will keep original operating status. Malfunction code will be displayed.
- ③ When $0 \leq (T_{\text{preset}} - T_{\text{amb.}})$, if the indoor unit is operating at high fan speed, the speed of fan will change to medium fan speed; if the indoor unit is operating at medium or low fan speed, the speed of fan will keep the same; (This condition can only be carried out after the compressor is started up); There's no change for super-high fan speed; when $(T_{\text{amb.}} - T_{\text{preset}}) \geq 1^\circ\text{C}$, the fan speed will resume setting fan speed;

(2) Dry Mode

- ① In this mode, fan will operate at low fan speed and swing will operate at setting status. The temperature setting range is 16~30°C.
- ② When the unit stop operation due to malfunction of outdoor unit or protection, indoor unit will keep original operating status. Malfunction code will be displayed.

(3) Fan Mode

- ① In this mode, indoor fan will operate at high, medium, low or auto fan speed. Compressor, indoor fan and the four-way valve will all stop operation.
- ② In this mode, the temperature setting range is 16~30°C.

(4) Heating Mode

- ① In this mode, the temperature setting range is 16~30°C.
- ② Working condition and process of heating: when the unit is turned on in heating mode, indoor unit enters into anti-cold air condition; when the unit is tuned off, the unit will enter into the condition of blowing residual heat.
- ③ Protection function: in heating mode, when the compressor is stopped due to malfunction, indoor fan will operate at the condition of blowing residual heat.
- ④ Defrosting control: after receiving the defrosting signal from outdoor unit, heating indicator on indoor unit OFF 0.5s and ON 10s.
- ⑤ Anti-cold function
- ⑥ Blowing residual heat function;
 - a) During heating operation, when the stopping condition for the compressor is reached, the compressor and the outdoor fan motor stop operation. The upper& down horizontal louver will rotate to the horizontal position L. The indoor fan will be stopped after operating for 60s at setting speed.
 - b) Due to the blockage of PG motor, horizontal louver will keep the stop position when the unit is turned off. (In other modes) When the unit is stopped due to other malfunctions, up&down horizontal louver will rotate to horizontal position L. The indoor fan will be stopped after operating for 60s at setting speed.
 - c) If the unit is turned off when the compressor is operating in heating mode or auto heating mode, up&down horizontal louver will rotate to horizontal position L. The indoor fan will be stopped after operating for 60s at setting speed.

(5) Auto Mode

- ① When $T_{\text{amb.}} \geq 26^\circ\text{C}$, the unit will operate in cooling mode. The implied setting temperature is 25°C.
- ② Heat pump type: when $T_{\text{amb.}} \leq 22^\circ\text{C}$, the unit will operate in heating mode. The implied setting temperature is 20°C.
- ③ Cooling only unit: when $T_{\text{amb.}} \leq 25^\circ\text{C}$, the unit will operate in auto mode. The implied setting temperature is 25°C.
- ④ When $23^\circ\text{C} \leq T_{\text{indoor amb.}} \leq 25^\circ\text{C}$, the unit will operate in auto fan mode if the unit is turned on and enters into the auto mode for the first time. If the unit is switched to auto mode from other mode, it will keep the previous operation mode (if the unit is switched to auto mode from dry mode, the unit will operate at auto fan mode).

2. Display Status of Indoor Indicator (NOTE: Nixie tube is not available for A8 panel.)

(1) Status of Indoor Display Board

- ① After energization, all the icons will be displayed and then only the power indicator is bright. When the unit is turned on by remote controller, the operation indicator will be bright. Meanwhile, the current setting operation mode will be displayed.
- ② During defrosting, heating indicator on indoor unit OFF 0.5s and ON 10s.
- ③ "Dual-8" displays setting temperature.

● Display of operation icon and mode icon

After energization, all the icons will be displayed for once. In standby status, the operation indicator will be in red. If turn on the unit by remote controller, the operating indication icon will be bright. Meanwhile, the current setting operation mode will be displayed (mode indicator: cooling indicator, heating indicator, dry indicator). If turn off the light button, all displays will be turned off.

● Temperature display control mode for split type unit

- ① When user set the remote controller as the setting temperature display status, the current setting temperature will be displayed on

remote controller.

② Only when the remote control signal is switched to indoor ambient temperature display status from other display status, controller will display the indoor ambient temperature

for 3s and then turn back to display the setting temperature.

③ When user has not set the temperature displaying status, it will be displayed according to the setting temperature.

(2) Malfunction Display of Indoor Unit

When multiple malfunctions occurred simultaneously, malfunction protection codes will be displayed in cycle.

3. Other Control Target

(1) Up&down swing function

After energization, up & down swing motor will firstly let the horizontal louver anticlockwise rotate to position 0 to close air outlet.

If swing function has not been set after startup of the unit, up & down horizontal louver will clockwise turn to position D in HEAT mode, or clockwise turn to level position L in other modes.

If setting swing function while starting up the unit, the horizontal louver will swing between L and D.

There are 7 kinds of swing status of horizontal louver: Positions L, A, B, C and D, swing between L and D and stop at any position between L and D.

Upon turning off the unit, the horizontal louver will close at position 0. Swing function is available only when swing function set and indoor fan is operating.

Note: If the position is set between L and B, A and C or B and D by remote controller, the horizontal louver will swing between L and D.

L----A----B----C----D

(2) Buzzer

Upon energization and operation, the buzzer will give out sound.

(3) Auto Button

After pressing this button, the unit will operate in auto mode. Indoor fan will operate at auto fan speed and swing motor will operate.

Press this button again to turn off the unit. The complete unit is energized when pressing the button and the complete unit will enter into fast testing status. After energization, if it is detected that the auto button is pressed down and the complete unit is at fast testing status, the fast testing status will be exited.

(4) Sleep Function

This mode is only valid in cooling and heating mode. The unit will select the appropriate sleeping curve to operate according to the different setting temperature.

During cooling mode:

① When the initial temperature is set as 16~23°C, after starting up the sleep function, the temperature will increase by 1°C every one hour. After the temperature has increased by 3°C, the unit will keep this temperature. When the unit has operated for 7 hours, the temperature will decrease by 1°C and then the unit will operate at this temperature all the time;

② When the initial temperature is set as 24~27°C, after starting up the sleep function, the temperature will increase by 1°C every one hour. After the temperature has increased by 2°C, the unit will keep this temperature. When the unit has operated for 7 hours, the temperature will decrease by 1°C and then the unit will operate at this temperature all the time;

③ When the initial temperature is set as 28~29°C, after starting up the sleep function, the temperature will increase by 1°C every one hour. After the temperature has increased by 1°C, the unit will keep this temperature. When the unit has operated for 7 hours, the temperature will decrease by 1°C and then the unit will operate at this temperature all the time;

④ When the initial temperature is set as 30°C, the unit will operate at this temperature. After the unit has operated for 7 hours, the temperature will decrease by 1°C and then the unit will operate at this temperature all the time.

During Heating Mode:

① When the initial temperature is set at 16°C, the unit will operate at this temperature all the time;

② When the initial temperature is set as 17~20°C, after starting up the sleep function, the temperature will decrease by 1°C every one hour. After the temperature is decreased by 1°C, the unit will operate at this temperature;

③ When the initial temperature is set as 21~27°C, after starting up the sleep function, the temperature will decrease by 1°C every one hour. After the temperature is decreased by 2°C, the unit will operate at this temperature;

④ When the initial temperature is set as 28~30°C, after starting up the sleep function, the temperature will decrease by 1°C every one hour.

After the temperature is decreased by 3°C, the unit will operate at this temperature;

General timer and clock timer functions are compatible by equipping different functions of remote controller.

(5) Timer Function

General timer and clock timer functions are compatible by equipping different functions of remote controller.

General timer:

Timer ON

If timer ON is set during operation of the unit, the unit will continue to operate. If timer ON is set at unit OFF, upon ON time reaches the unit will start to operate according to previous setting status.

Timer OFF

If timer OFF is set at unit OFF, the system will keep standby status. If timer OFF is set at unit ON, upon OFF time reaches the unit will stop operation.

(6) Blow Function

Blow function can be set in cooling and dry mode.

(7) Indoor Fan Control

Indoor fan can be set at super-high, high, medium or low. Meanwhile, the fan will operate at super-high, high, medium and low fan speed respectively and it can also set at auto fan speed.

(8) Memory Function

Memory content includes mode, up & down swing, light, set temperature and set fan speed, general timer (clock timer cant be memorized), Upon power failure, the unit after power recovery will automatically start operation according to memorized content. The unit, without timer setting before power failure, will operate according to the last setting after power recovery. The unit, with general timer setting which has not been fulfilled before power failure, will memorize the time setting and re-calculate the time after power recovery. If there is timer function in the last remote controller command but setting time has reached, the system will act as timer on/off setting before power failure. After power failure, the system memorizes the operation states before power failure without timer action. Clock timer can not be memorized.

(9) Locked protection to PG motor

If the indoor fan motors rotational speed after startup keeps slow for a continuous period of time, the unit will stop operation and display "HG".

(10) Turbo Function

This function can be set in cooling or heating mode to quickly cool or heat the room (Turbo function is not available in auto, dry and fan mode). After pressing the turbo button, indoor fan will operate at super-high fan speed.

4. Malfunction Detection for Temperature sensor

(1) Indoor ambient temperature sensor:

Malfunction of temperature sensor will be detected at any time;

(2) Indoor tube temperature sensor

Malfunction of temperature sensor wont be detected during defrosting period. It starts detecting the malfunction of temperature sensor after defrosting is finished for 5 mins. Malfunction of temperature sensor will be detected at any other time.

(3) Protection of temperature sensor

1. When the temperature sensor is detected short circuit for 5s successively:

The detected temperature by the temperature sensor is too high and the complete unit will stop operation, meanwhile, the protection and malfunction of temperature sensor will be displayed accordingly.

2. When the temperature sensor is detected open circuit for 5s successively: The unit will stop operation due to protection and the corresponding malfunction of temperature sensor will be displayed directly.

5. Refrigerant Recovery Function (applicable when changing installation location or in maintenance)

(1) Enter refrigerant recovery function

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people close liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

(2) Exit refrigerant recovery function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically if the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

6. Compulsory Defrosting Function

(1) Start up compulsory defrosting function

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C. Press "+, -, +, -, +, -" button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

(2) Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

Part II : Installation and Maintenance

7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



Warnings

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

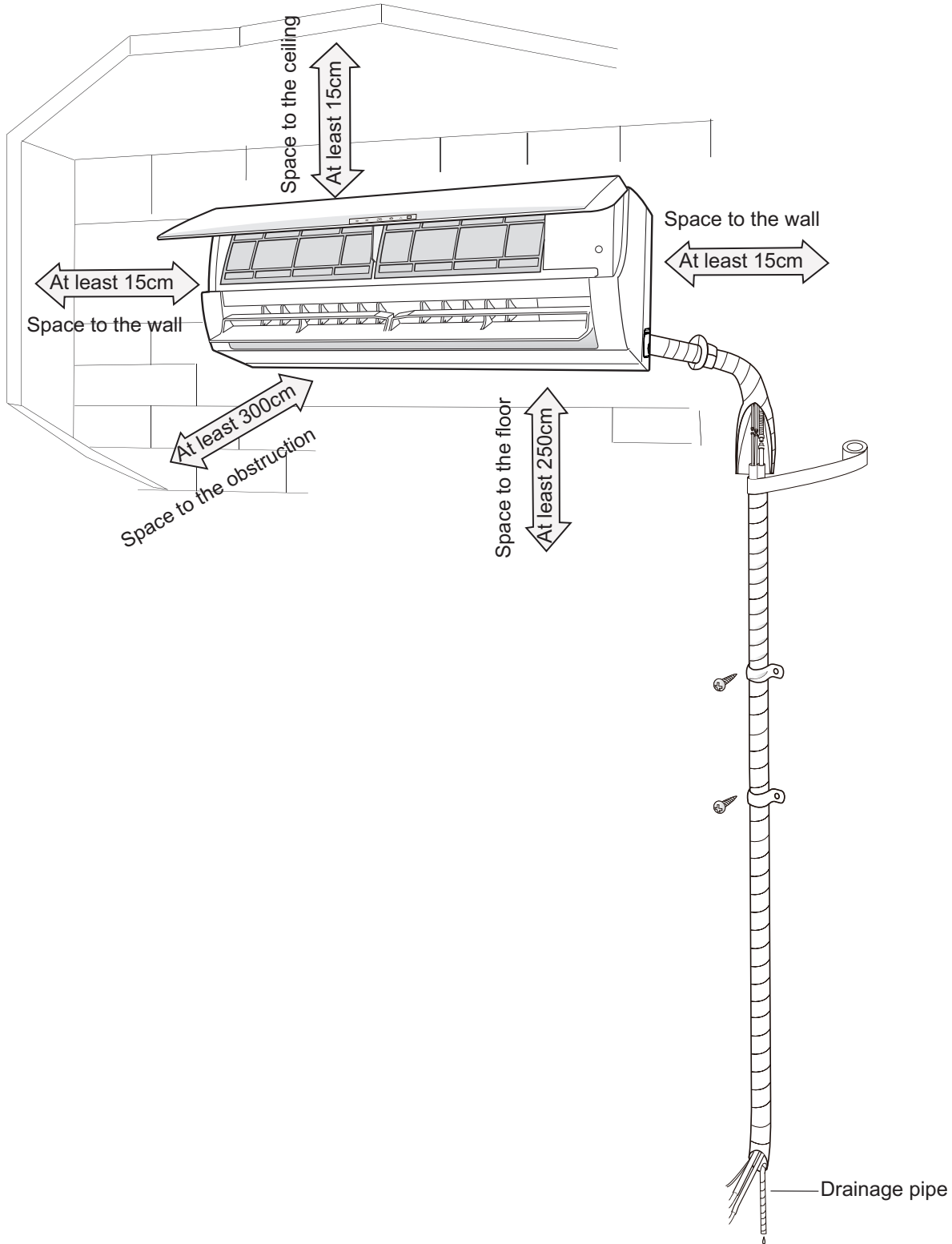
Improper installation may lead to fire hazard, explosion, electric shock or injury.

Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

8. Installation

8.1 Installation Dimension Diagram



8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owner's manual, remote controller
7	Wall pipe		

⚠ Note:

- 1.Please contact the local agent for installation.
- 2.Don't use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfured gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.

2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and won't affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and won't increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Don't install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

8.4 Electric Connection Requirement

1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock, fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.
- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) For appliances with type Y attachment, the instructions shall contain the substance of the following. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.

2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounded with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

8.5 Installation of Indoor Unit

1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame. (As show in Fig.1)

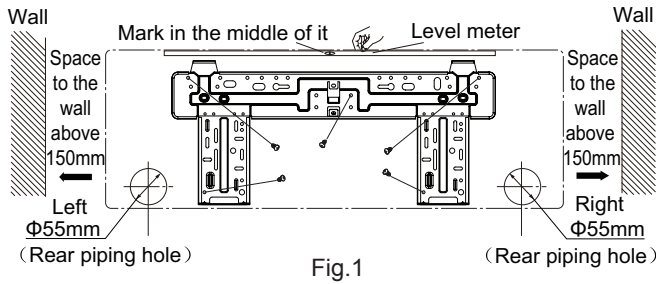


Fig.1

(2) Open a piping hole with the diameter of Φ55mm on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

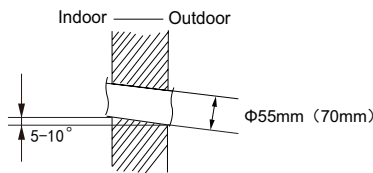


Fig.2

⚠ Note:

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

4. Outlet Pipe

- (1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)
- (2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)

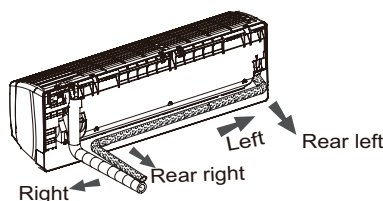


Fig.3

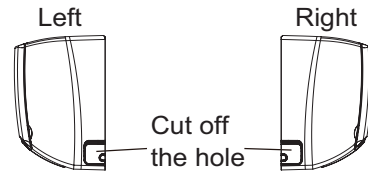


Fig.4

5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)

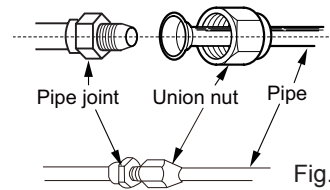


Fig.5

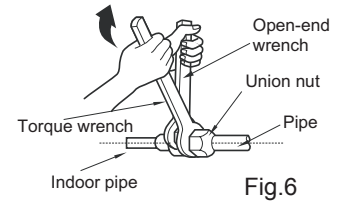


Fig.6

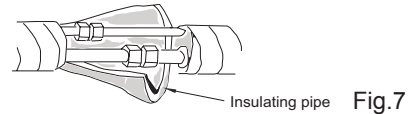


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit. (As show in Fig.8)
- (2) Bind the joint with tape. (As show in Fig.9)

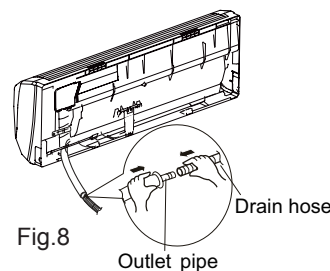


Fig.8

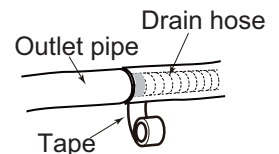


Fig.9

⚠ Note:

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided.
- (As show in Fig.10)

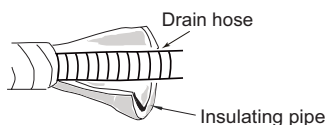


Fig.10

7. Connect Wire of Indoor Unit

- (1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

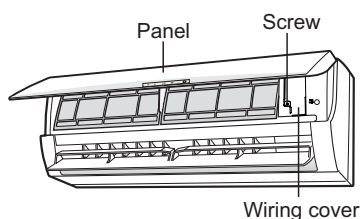


Fig.11

- (2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

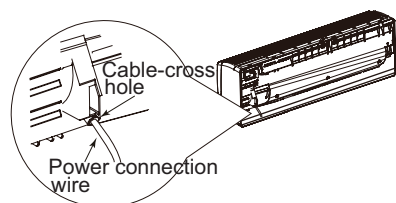


Fig.12

- (3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

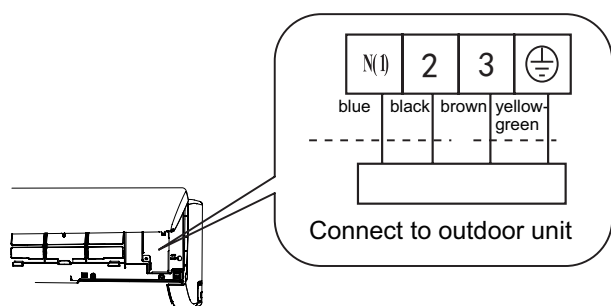


Fig.13

Note: The wiring connect is for reference only, please refer to the actual one.

- (4) Put wiring cover back and then tighten the screw.
- (5) Close the panel.

⚠ Note:

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

8. Bind up Pipe

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

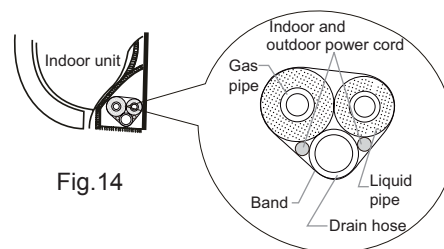


Fig.14

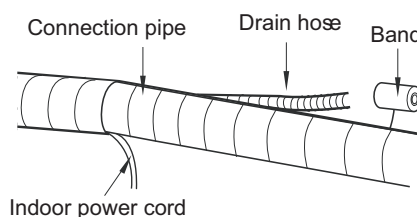


Fig.15

⚠ Note:

- (1) The power cord and control wire can't be crossed or winding.
- (2) The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

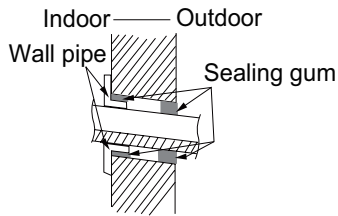


Fig.16

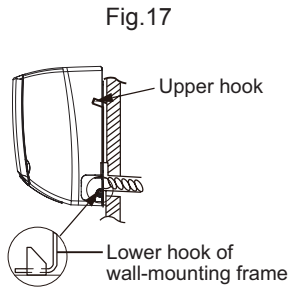


Fig.17

⚠ Note:

Do not bend the drain hose too excessively in order to prevent blocking.

8.6 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating).
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.

2. Test Operation

(1) Preparation of test operation

- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

(2) Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C, the air conditioner can't start cooling.

9. Maintenance

9.1 Malfunction Display of Indoor Unit

1. Malfunction display requirement

When there are several malfunctions, they will be displayed circularly.

2. Malfunction display method

(1) Hardware malfunction: immediate display; refer to “malfunction display table”;

(2) Operation state: immediate display; refer to “malfunction display table”;

(3) Other malfunctions: it is displayed after the compressor stops for 200s; refer to “malfunction display table”.

Note: when the compressor is restarted, the malfunction display delay time (200s) is cleared.

(4) When the unit is under limit frequency or frequency drop state, the display can be controlled via remote controller.

3. Display control via remote controller

Enter display control: press light button successively for 6 times within 3s to display the corresponding malfunction code;

Exit display control: pressing light button successively for 6 times within 3s or after display is shown for 5min, the display will terminate.

Display under test state

Dual 8 nixie tube display: minimum cooling (heating)-P0; middle cooling (heating)-P3

Nominal cooling (heating) –P1; maximum cooling (heating) –P2;

●Error Code List

Malfunction Name	Dual-8 Nixie Tube
Malfunction of jumper cap	C5
No feedback from indoor unit's motor	H6
Circuit malfunction of zero crossing detection	U8
Indoor ambient temperature sensor is open/short-circuited	F1
Indoor evaporator temperature sensor is open/short-circuited	F2
Module temperature sensor is open/short-circuited	P7
Outdoor ambient temperature sensor is open/short-circuited	F3
Outdoor condenser tube temperature sensor is open/short-circuited	F4
Outdoor discharge temperature sensor is open/short-circuited	F5
Communication malfunction between indoor and outdoor units	E6
Malfunction of phase current circuit detection for compressor	U1
Module temperature protection	P8
Charging malfunction of capacitor	PU
Overload protection of compressor	H3
Freon recovery mode	Fo
Failure start-up of compressor	LC
Discharge high-temperature protection of compressor	E4
Overload protection	E8
Overcurrent protection of the complete unit	E5
Overcurrent protection of phase current	P5
Desynchronizing of compressor	H7
Module current protection (IPM protection)	H5
Low voltage protection of DC bus bar	PL
High voltage protection of DC bus bar	PH
PFC protection	HC
Limit/decrease frequency due to current protection of the complete unit	F8
Limit/decrease frequency due to module current protection (phase current)	En
Limit/decrease frequency due to discharge	F9
Limit/decrease frequency due to freeze protection	FH
Limit/decrease frequency due to overload	F6
Limit/decrease frequency due to module temperature protection	EU
Cold air prevention protection	E9
Freeze protection	E2
Malfunction of ODU DC fan	L3

Note: Please refer to service manual for the troubleshooting procedure for outdoor unit.

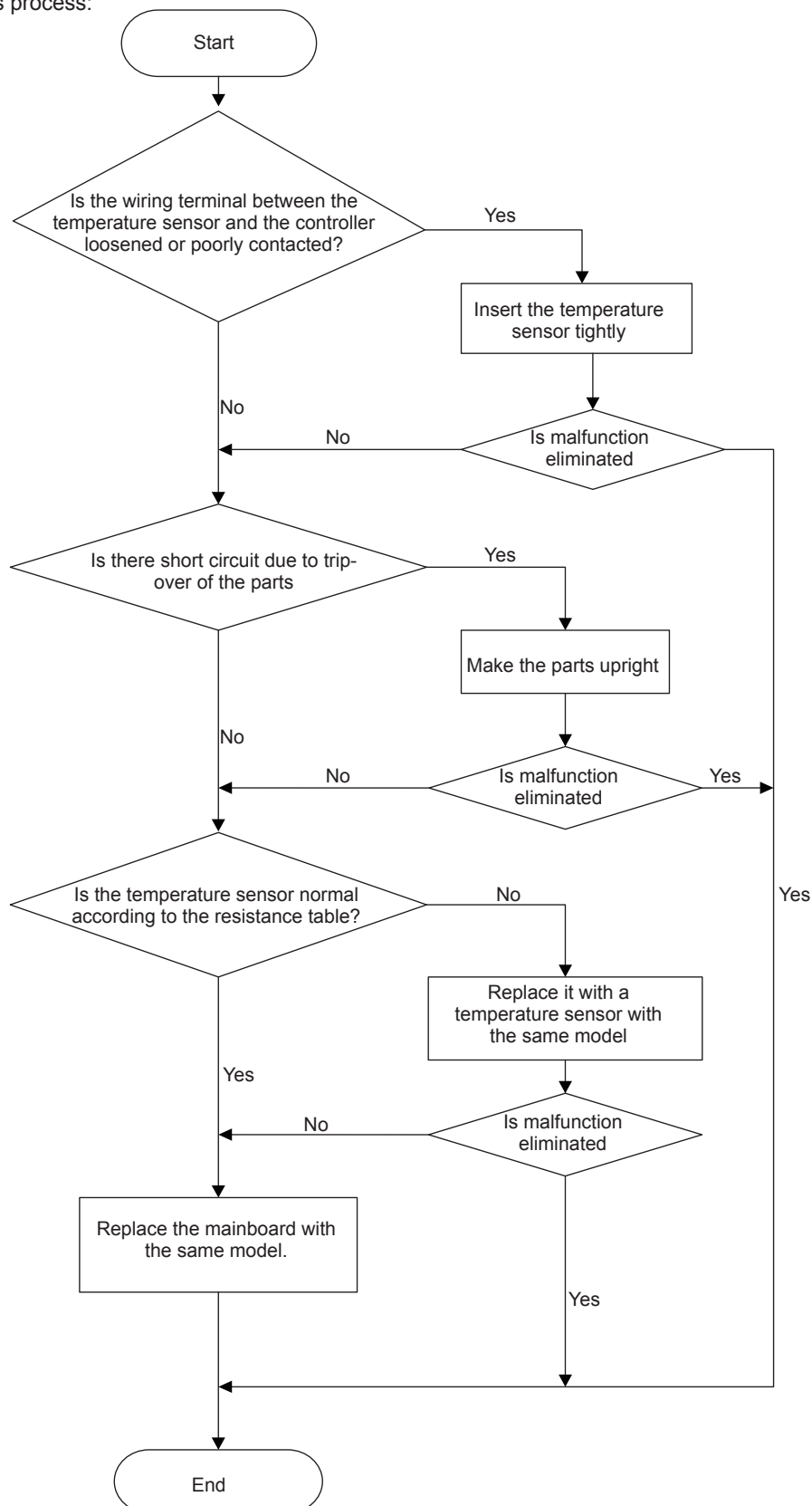
9.2 Procedure of Troubleshooting

(1) Malfunction of Temperature Sensor (F1, F2)

Main detection points:

- Is the wiring terminal between the temperature sensor and the controller loosened or poorly contacted?
- Is there short circuit due to trip-over of the parts?
- Is the temperature sensor broken?
- Is mainboard broken?

Malfunction diagnosis process:

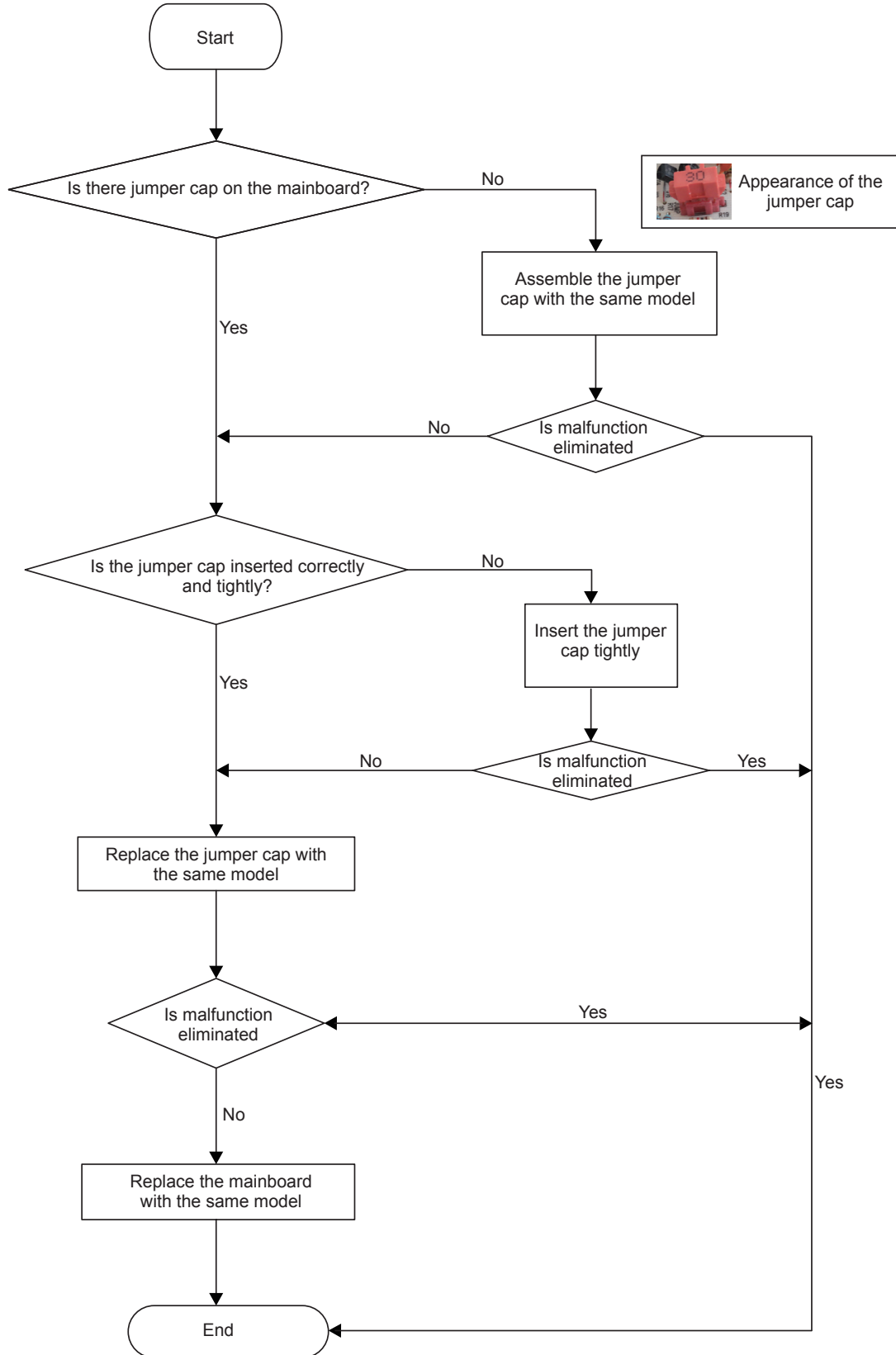


(3) Malfunction of Protection of Jumper Cap (C5)

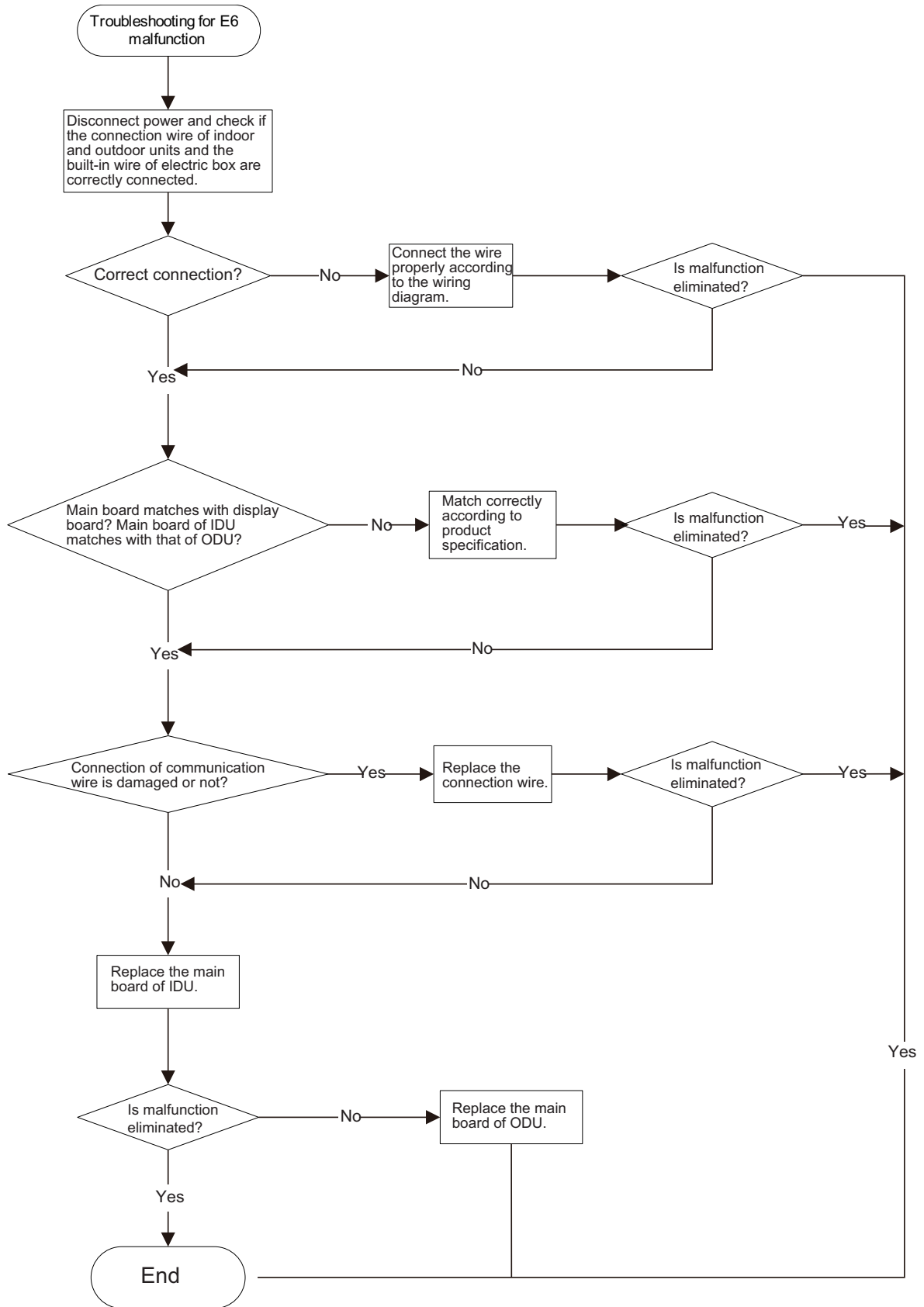
Main detection points:

- Is there jumper cap on the mainboard?
- Is the jumper cap inserted correctly and tightly?
- The jumper is broken?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:



(4) Communication malfunction (E6)



9.3 Troubleshooting for Normal Malfunction

1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

4. Air Conditioner is Leaking

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

5. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there're parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts' position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there're parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts' position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

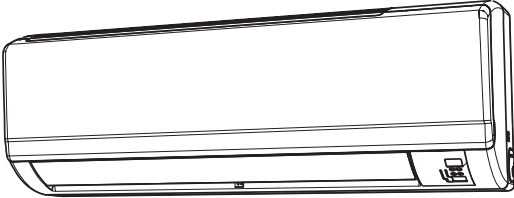
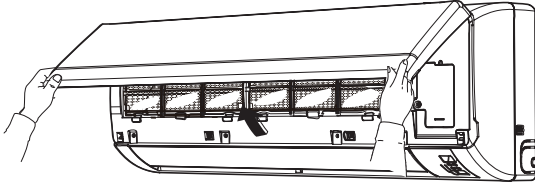
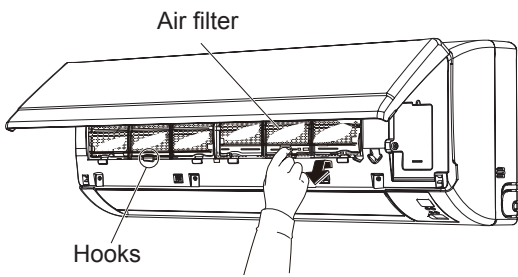
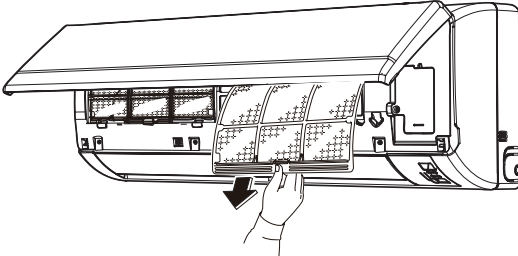
NO.	Description	Part Code	Qty
		GWH18KG-K3DNA6G/I (Cold Plasma)	
	Product Code	CB146N36000	
1	Front Panel	20012495	1
2	Filter Sub-Assy	11122104	2
3	Screw Cover	242520041	1
4	Front Case Assy	20012497	1
5	Guide Louver	10512140	1
6	Air Louver	10512160	2
7	Helicoid tongue	26112232	1
8	Left Axile Bush	10512037	1
9	Rear Case assy	22202154	1
10	Rubber Plug (Water Tray)	76712012	1
11	Ring of Bearing	26152022	1
12	O-Gasket sub-assy of Bearing	7651205102	1
13	Evaporator Support	24212119	1
14	Cold Plasma Generator	1114001602	1
15	Evaporator Assy	01002320	1
16	Wall Mounting Frame	01252484	1
17	Cross Flow Fan	10352036	1
18	Motor Press Plate	26112231	1
19	Fan Motor	15012146	1
20	Connecting pipe clamp	2611216401	1
21	Drainage hose	0523001407	1
22	SteppingMotor	15012086	1
23	Crank	10582070	1
24	Electric Box Assy	10000201021	1
25	Electric Box	20112103	1
26	Axile Bush	10542036	1
27	Indicator Light Cover	22242084	1
28	Indicator shield cover	22242083	1
29	Terminal Board	42011233	1
30	Jumper	4202300115	1
31	Electric Box Cover2	20122142	1
32	Main Board	30138000408	1
33	Display Board	30568112	1
34	Shield Cover of Electric box Cover	01592088	1
35	Electric Box Cover	20122123	1
36	Shield cover of Electric Box	01592087	1
37	Power Cord	/	/
38	Connecting Cable	4002052317	0
39	Remote Controller	305100611	1

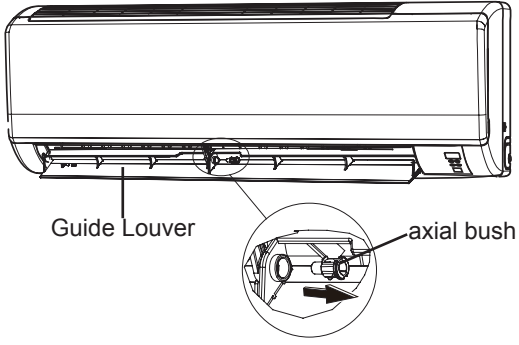
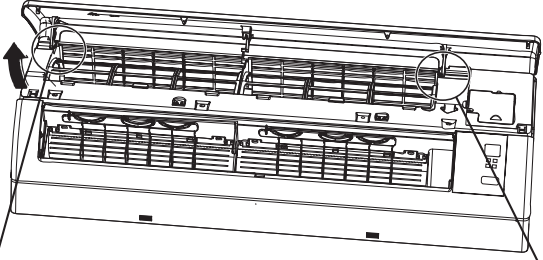
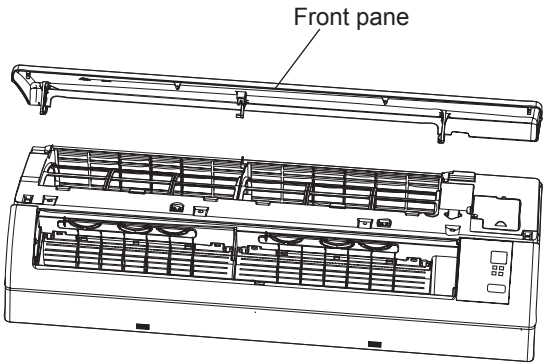
Above data is subject to change without notice.

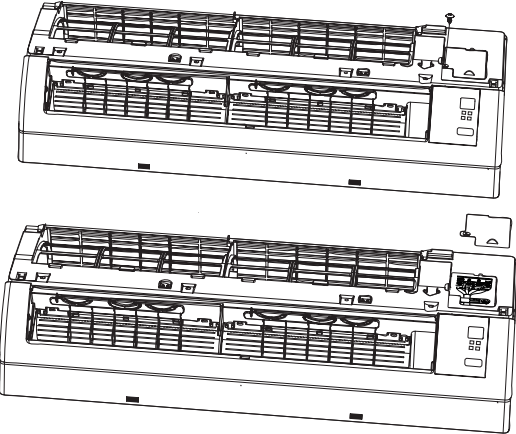
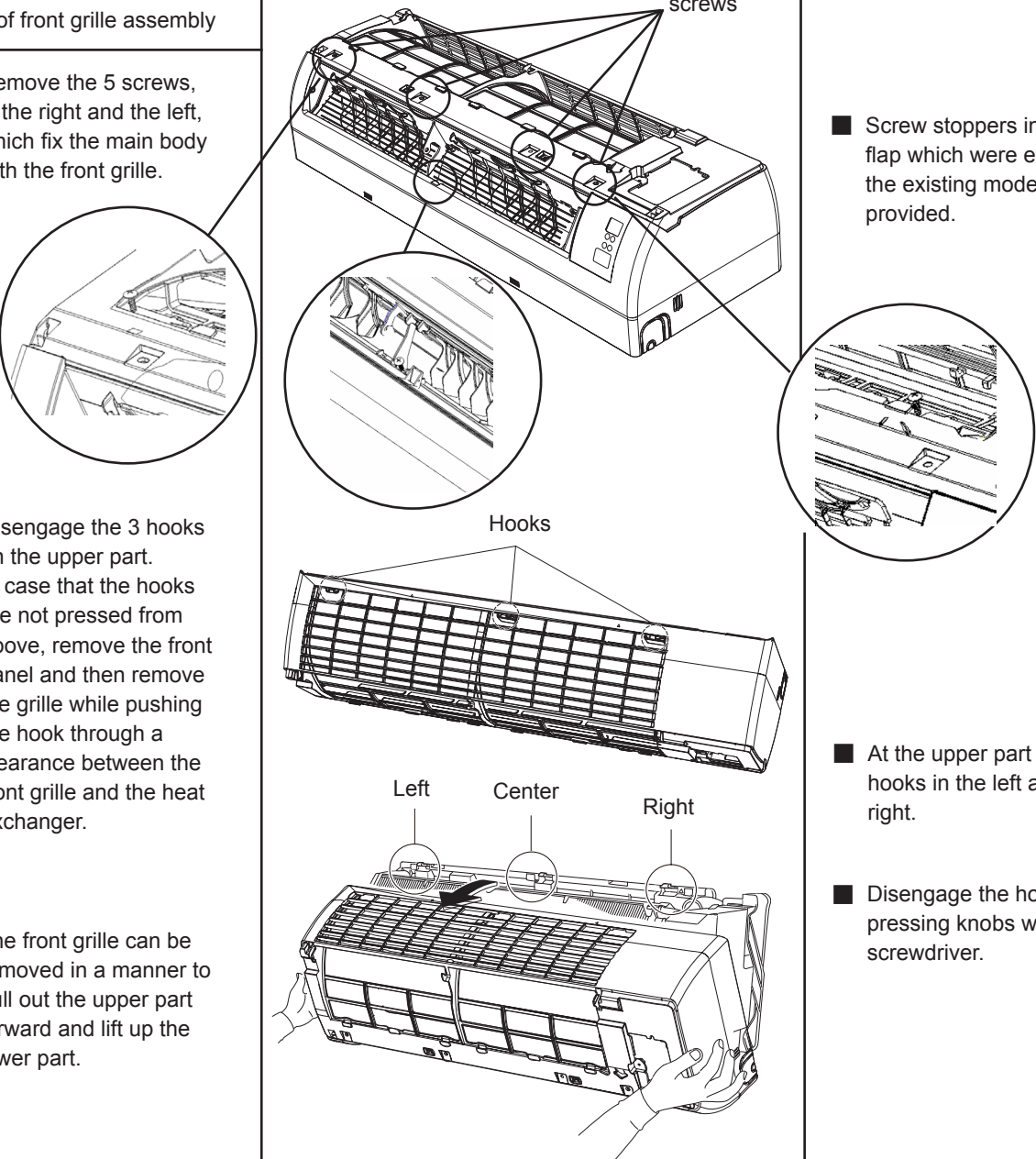
11. Removal Procedure

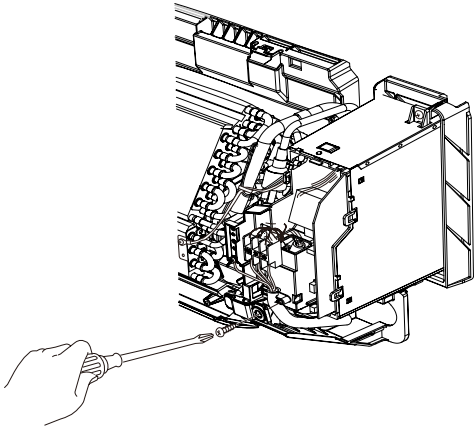
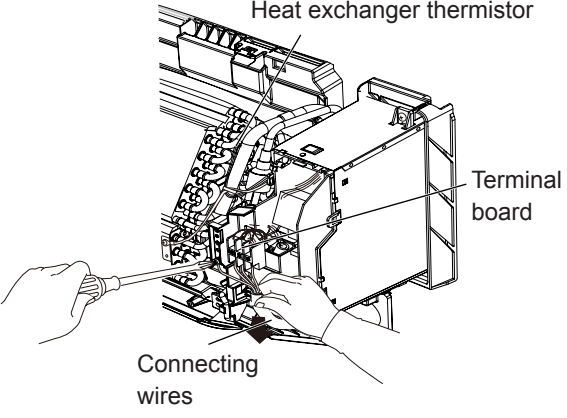
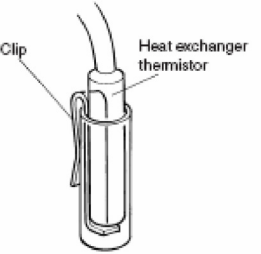
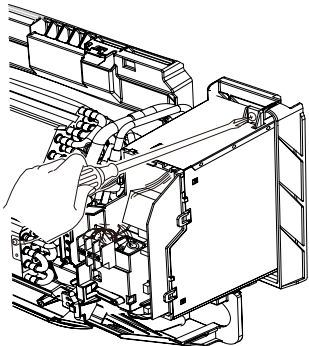
⚠ Warning: Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

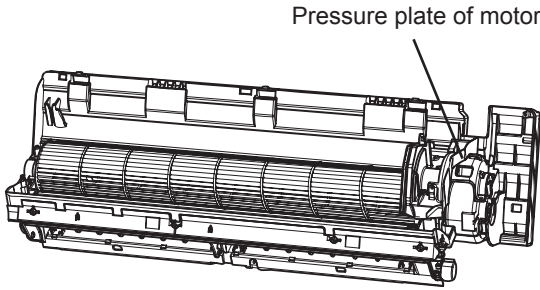
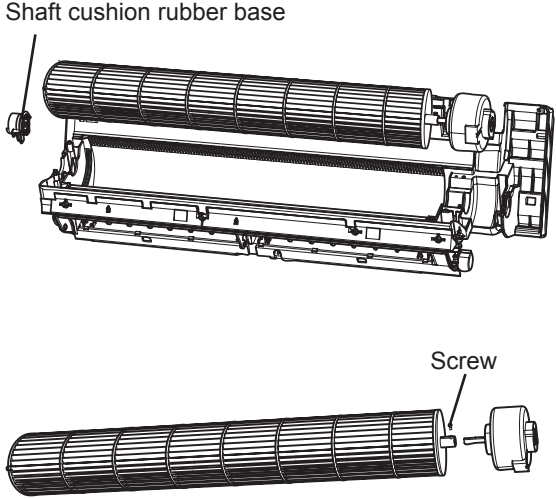
Removal Procedure of Indoor Unit

Steps	Procedure	Points
1. External features		<ul style="list-style-type: none"> ■ If ON/OFF button is kept pushing for 5 seconds, a forced cooling operation will be carried out for approx. 15 minutes.
2. Removing air filters	<p data-bbox="121 1000 456 1116">a Pull protrusions on left and right sides of panel with fingers and open front panel all the way.</p>  <p data-bbox="121 1262 451 1349">b Lift center section of air filter and disengage hooks.</p>  <p data-bbox="121 1705 409 1764">c Remove air filter by pulling forward.</p> 	<ul style="list-style-type: none"> ■ Left and right filters are interchangeable. ■ To re-install, insert air filter along the guide.

Steps	Procedure	Points
3. Opening and shutting front panel		
a	<p>Draw out the axial bush. Bend the horizontal louver slightly and then remove it.</p>  <p>Guide Louver</p> <p>axial bush</p>	<ul style="list-style-type: none"> ■ Support the front panel by one hand, while remove the rotation axis at the upper center by the other hand.
b	<p>Hook a finger onto the projection part provided on the both sides of the units panel and open up the panel to the position higher than it will stop.</p> 	<ul style="list-style-type: none"> ■ Left and right filters are interchangeable. ■ To re-install, insert air filter along the guide.
c	<p>Remove the front panel from the unit.</p>  <p>Front pane</p>	

Steps	Procedure	Points
<p>4. Opening and closing of service cover</p> <p>Remove a service cover mounting screw. Open service cover upward.</p>		<ul style="list-style-type: none"> ■ A switch for field setting is not provided in particular.
<p>5. Removal of front grille assembly</p> <p>a Remove the 5 screws, in the right and the left, which fix the main body with the front grille.</p> <p>b Disengage the 3 hooks on the upper part. In case that the hooks are not pressed from above, remove the front panel and then remove the grille while pushing the hook through a clearance between the front grille and the heat exchanger.</p> <p>c The front grille can be removed in a manner to pull out the upper part forward and lift up the lower part.</p>		<ul style="list-style-type: none"> ■ Screw stoppers inside the flap which were equipped in the existing models are not provided. ■ At the upper part there are 2 hooks in the left and the right. ■ Disengage the hooks by pressing knobs with a screwdriver.

Steps	Procedure	Points
6. Remove electrical box		
a	Disconnect the cable clamp 	<ul style="list-style-type: none"> ■ Pay attention to the direction of the retainer of the thermistor so that the retainer will not touch the harness (same as the existing models.)
b	Remove Temperature Sensor; Disconnect the connection wires. Twist off the earthing screw fixing the evaporator; Pull out the all the wiring terminals 	Take care not to lose the clip of thermistor. 
c	Remove a screw on the electrical box. 	

Steps	Procedure	Points
<p>8. Remove the pressure plate of motor</p>	<p>Remove screws of motor press plate and then remove the motor press plate.</p> 	
<p>9. Remove shaft cushion rubber base</p>	<p>Remove motor, blade and shaft cushion rubber base.</p> <p>Remove screws on cross flow blade and then remove the motor.</p> 	

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

Appendix 2: Configuration of Connection Pipe

- Standard length of connection pipe
 - 5m, 7.5m, 8m.
- Min. length of connection pipe is 3m.
- Max. length of connection pipe and max. high difference.
- The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
 - After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
 - The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

Cooling capacity	Max length of connection pipe	Max height difference
5000 Btu/h(1465 W)	15 m	5 m
7000 Btu/h(2051 W)	15 m	5 m
9000 Btu/h(2637 W)	15 m	10 m
12000 Btu/h(3516 W)	20 m	10 m
18000 Btu/h(5274 W)	25 m	10 m
24000 Btu/h(7032 W)	25 m	10 m
28000 Btu/h(8204 W)	30 m	10 m
36000 Btu/h(10548 W)	30 m	20 m
42000 Btu/h(12306 W)	30 m	20 m
48000 Btu/h(14064 W)	30 m	20 m

- When the length of connection pipe is above 5m, add refrigerant according to the prolonged length of liquid pipe. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	20
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350

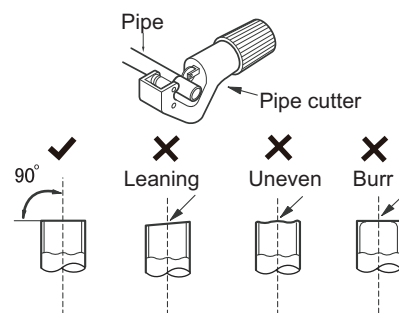
Appendix 3: Pipe Expanding Method

⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

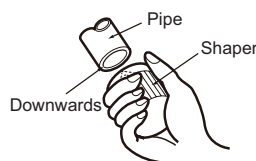
A: Cut the pip

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B: Remove the burrs

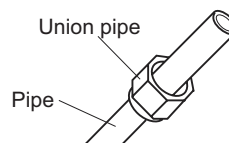
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



C: Put on suitable insulating pipe

D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



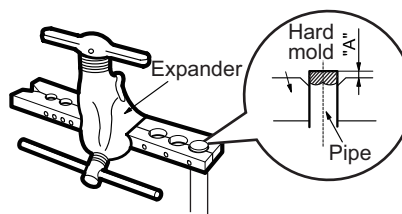
E: Expand the port

- Expand the port with expander.

⚠ Note:

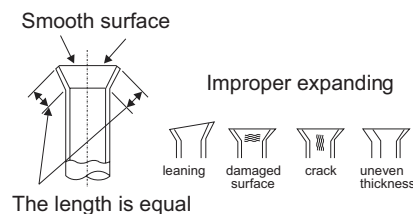
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor (15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor (50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.75
-28	799.8	11	93.42	50	17.65	89	4.61
-27	750	12	89.07	51	16.99	90	4.47
-26	703.8	13	84.95	52	16.36	91	4.33
-25	660.8	14	81.05	53	15.75	92	4.20
-24	620.8	15	77.35	54	15.17	93	4.08
-23	580.6	16	73.83	55	14.62	94	3.96
-22	548.9	17	70.5	56	14.09	95	3.84
-21	516.6	18	67.34	57	13.58	96	3.73
-20	486.5	19	64.33	58	13.09	97	3.62
-19	458.3	20	61.48	59	12.62	98	3.51
-18	432	21	58.77	60	12.17	99	3.41
-17	407.4	22	56.19	61	11.74	100	3.32
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.13
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.96
-12	306.2	27	45.07	66	9.83	105	2.87
-11	289.6	28	43.16	67	9.49	106	2.79
-10	274	29	41.34	68	9.17	107	2.72
-9	259.3	30	39.61	69	8.85	108	2.64
-8	245.6	31	37.96	70	8.56	109	2.57
-7	232.6	32	36.38	71	8.27	110	2.50
-6	220.5	33	34.88	72	7.99	111	2.43
-5	209	34	33.45	73	7.73	112	2.37
-4	198.3	35	32.09	74	7.47	113	2.30
-3	199.1	36	30.79	75	7.22	114	2.24
-2	178.5	37	29.54	76	7.00	115	2.18
-1	169.5	38	28.36	77	6.76	116	2.12
0	161	39	27.23	78	6.54	117	2.07
1	153	40	26.15	79	6.33	118	2.02
2	145.4	41	25.11	80	6.13	119	1.96
3	138.3	42	24.13	81	5.93	120	1.91
4	131.5	43	23.19	82	5.75	121	1.86
5	125.1	44	22.29	83	5.57	122	1.82
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.22	124	1.73
8	108	47	19.81	86	5.06	125	1.68
9	102.8	48	19.06	87	4.90	126	1.64

JF00302521



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